

**In the Claims:**

1 - 12 . (cancelled)

13. (new) A frame over which woven wire mesh is to be stretched and secured to form a sieving screen which can be used to screen solids from drilling mud recovered from down-hole when drilling for oil or gas comprising a rectilinear moulded plastics frame having edge regions by which it is secured in place in a shaker and defining a plurality of rectilinear windows formed by an orthogonal array of intersecting ribs also of moulded plastics material wherein some of the ribs are internally reinforced by rigid metal members which extend orthogonally between hollow box-section members which define a sub-frame for reinforcing the four edge regions of the frame, the orthogonal members being secured at their ends to the sub-frame, and the ends of the latter are joined at the four corners of the sub-frame, so that not only are the edge regions reinforced internally but so also are some of the orthogonally intersecting ribs, so as thereby to produce a rigid frame for the screen.

14. (new) A frame as claimed in claim 13 wherein the internal reinforcement for those ribs which are to be reinforced comprises hollow box-section metal members.

15. (new) A frame as claimed in claim 14 wherein the rib reinforcing box section members are similar in cross section to the sub-frame members.

16. (new) A frame as claimed in claim 13 wherein the internal reinforcement for those ribs which are to be reinforced comprises metal I-beam cross section members.

17. (new) A frame as claimed in claim 16 wherein the I-beam members have the same height as the height of the box-section members forming the sub frame.

18. (new) A frame as claimed in claim 13 wherein the box-section members of the perimeter reinforcing frame have a square rectangular cross-section.

19. (new) A frame as claimed in claim 13 wherein the the box-section members of the perimeter reinforcing frame have a square rectangular cross-section.

20. (new) A frame as claimed in claim 13 wherein the sub-frame is encapsulated in the same plastics material as the moulded orthogonal array of intersecting ribs is formed.
21. (new) A screen for a shaker constructed from GRP material moulded around a frame as claimed in any of claim 13 and having at least one layer of woven wire mesh stretched thereover and secured thereto.
22. (new) A screen as claimed in claim 21 when fitted in a shaker.
23. (new) A screen as claimed in claim 22 wherein the screen is clamped in position in basket in the shaker basket using a pneumatic seal or by wedges driven into position between abutments protruding internally from the shaker basket and the upper face of edge regions of the screen.